

Date: Wednesday, 3/12/2008 2:31:49 PM
 User: David Duval

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D205-704-013
Job Number : 37910	
Estimate Number : 10804	
P.O. Number :	Part Number : D205704013
This Issue : 3/12/2008 S.O. No. :	Drawing Number : RTN08-007
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 3/19/2008 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

2.0	D205704013	Copilot Emer Cargo Rls
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Copilot Emer Cargo Rls

QTy 1. Original B28633 @ CHG001

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

- New paper work and labels required. @ chg001

- Re-package per PPP: _____ Rev: _____

- Return to stock

- Location: _____

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08-03-25

Date: Monday, 9/18/2006 2:26:37 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CO-PILOT EMERGENCY CARGO RELEASE KIT
Job Number	: 28633	Part Number	: D205704013
Estimate Number	: 12013	Drawing Number	: N/A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 9/18/2006 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Due Date	: 10/5/2006
Previous Run	: N/A	Qty:	4 Um: Each
Written By	: <u> </u>		
Checked & Approved By	: <u> </u>		
Comment	: Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF Est Rev:C 05.12.21 Hardware removed on Step 3 EC		

REFERENCE ONLY

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-704-011CHG001

CL

KJ 06.09.19

(4)

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D412704041

Pedal Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1-D412-704-041 Pedal Assembly

B27896 ✓

4.0

D205704043

Cable Assembly (205)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

Batch

1-D205-704-043 Cable Assembly

B23162 ✓

7/5/7 SQ

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 28633

Part Number: D205704013

Job Number:



Seq. #: Machine Or Operation: Description :

5.0 D32071

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3207-1

Bracket

1723666 ✓

6.0 D32073

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3207-3

Bracket

1728642 ✓

7.0 D32081

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3208-1

Doubler

1728641 ✓

B32803

8.0 D32083

Pedal Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3208-3

Pedal Mount Angle

1728923 ✓

B32804

9.0 D32085

Mount Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3208-5

Mount Angle

1723669 ✓

1723669 ①
open stock but is a 15 min stock
3/5/5 90

25 35 5'

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 28633

Part Number: D205704013

Job Number:



Seq. #: Machine Or Operation: Description :

10.0 D32087 Filler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3208-7 Filler 1523669 ✓ ✓



11.0 D32141 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3214-1 Placard 1528921 ✓ ✓

12.0 MS21919DG5 Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
4 MS21919DG5 Clamp 1103926 ✓

Qty 1

11

117869 ✓

Qty 3

13.0 MS3548910 Grommet



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Grommet

114604 ✓

7/5/7 50

14.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

207/05/07 (4)

7/5/7 (4)

15.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location:

PPP Rev: A

207/05/08 (4)